Product Name
Silicone Primer

KANGLIBANG® CL-26AB-24

CL-26AB-24, Silicone primer is to bond unvulcanisez addition type, peroxide-system silicone rubber with hard substrates like metallics, PA, PET(Polyethylene terephthalate glycol ester)

Application
※Silicone Kitchen products
※Silicone diving glasses, silicone baby products
※Silicone parts, silicone rubber rollers

Features
1. Good adhesion
2. Long storage for after-primer-coated substrates
3. Temperature tolerance for Second-cure of silicone rubber

Typical Physical Properties

<table>
<thead>
<tr>
<th>CL-26A-24</th>
<th>CL-26B-24</th>
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<tbody>
<tr>
<td>Gel with platinum catalyst</td>
<td>Gel</td>
</tr>
<tr>
<td>Viscosity</td>
<td>&lt;2mpa.s</td>
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<tr>
<td>Specifical Gravity</td>
<td>0.95 g/cm3</td>
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Storage
Keep the product sealed and stored at 20°C-25°C away from light and heat, shelf life for 6 months

Processing
1. Treat the substrates with blast sanding, polishing or wash with industrial alcohol.
2. Mix completely the A and B with ratio 1:1 and apply the primer by dipping, brushing, spraying or silk screen printing method.
3. Leave dry in room temp for 30 minutes or baking at 110-130°C for 15-20minutes.
4. The primer treated substrates are processed within that day.
5. Foward the unvulcanized silicone rubber with primer-coated substrates in mouding process or hot air vulcanization.

Attention
1. Please cap its cover immediately after use to avoid volatilization.
2. Store the used and unused adhesive in separate way to lengthen the shelf life.
3. After the primer coated on the substrates, leave it volatilize completely before entering the mold, otherwise, there will be bubbles in the finished products.
4. Wash clean the substrates to remove dirt or oil to avoid bad adhesion.
5. The PA substrates is water-absorbent, it must be dried up before molding with silicone. Better bake with 150 degrees for 1-2hours.

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