

Product Name

Silicone Primer



KANGLIBANG® CL-26AB-24

CL-26AB-24, Silicone primer is to bond unvulcanized addition type, peroxide-system silicone rubber with hard substrates like metallics, PA, PET(Polyethylene terephthalate glycol ester)

Features

- 1, Good adhesion
- 2, Long storage for after-primer-coated substrates
- 3, Temperature tolerance for Second-cure of silicone rubber

Application

- ※Silicone Kitchen products
- ※Silicone diving glasses, silicone baby products
- ※Silicone parts, silicone rubber rollers

Typical Physical Properties

CL-26A-24	Gel with platinum catalyst
CL-26B-24	Gel
Viscosity	<2mpa.s
Specific Gravity	0.95 g/cm ³

※Standard Description

Storage

Keep the product sealed and stored at 20°C-25°C away from light and heat, shelf life for 6 months

Processing

- 1, Treat the substrates with blast sanding, polishing or wash with industrial alcohol.
- 2, Mix completely the A and B with ratio 1:1 and apply the primer by dipping, brushing, spraying or silk screen printing method.
- 3, Leave dry in room temp for 30 minutes or baking at 110-130°C for 15-20minutes.
- 4, The primer treated substrates are processed within that day.
- 5, Forward the unvulcanized silicone rubber with primer-coated substrates in mouding process or hot air vulcanization.

Package

1KG/Bottle or 3KG/Bottle

Attention

- 1, Please cap its cover immediately after use to avoid volatilization.
- 2, Store the used and unused adhesive in separate way to lengthen the shelf life.
- 3, After the primer coated on the substrates, leave it volatilize completely before entering the mold, otherwise, there will be bubbles in the finished products.
- 4, Wash clean the substrates to remove dirt or oil to avoid bad adhesion.
- 5, The PA substrates is water-absorbent, it must be dried up before molding with silicone. Better bake with 150 degrees for 1-2hours.

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