

Product Name

Silicone Primer



KANGLIBANG® CL-24S-2PA

Features

- 1, Good adhesion
- 2, No powder hydrolysis
- 3, Temperature-tolerable for Second-cure of silicone rubber

CL-24S-2PA, Silicone primer is to bond peroxide-cure silicone rubber with substrates like metallics (Metal, Carbon steel, Stainless Steel)

Application

- ※Silicone Kitchen products
- ※Silicone car parts
- ※Silicone parts ,silicone wallets

Typical Physical Properties

| | |
|-------------------|-----------------------|
| Appearance | Shallow yellow liquid |
| Adhesion Strength | ≥2MPa |
| Specific Gravity | 0.75g/cm ³ |

※Standard Description

Storage

Keep the product sealed and stored at 20°C-25°C away from light and heat, shelf life for 6 months.

Package

1000ml/Bottle or 3kg/Bottle

Processing

- 1, Treat the substrates with blast sanding, polishing or wash with industrial alcohol.
- 2, Brushing, painting, dipping or spraying the CL-24S-2PA on the substrates.
- 3, Leave dry in room temp for 30 minutes or baking at 110-130°C for 5-15 minutes.
- 4, The primer treated substrates are processed within that day.
- 5, The first cure is suitable to DBPH system silicone rubber and the second cure the temperature maximum at 200 °C.

Attention

- 1, Please cap its cover immediately after use to avoid volatilization.
- 2, Store the used and unused adhesive in separate way to lengthen the shelf life.
- 3, After the primer coated on the substrates, leave it volatilize completely before entering the mold, otherwise , there will be bubbles in the finished products.
- 4, Wash clean the substrates to remove dirt or oil to avoid bad adhesion.
- 5, Flush with water quickly once contacting with eyes accidentally during use.

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